



Union Special®

INDUSTRIAL SEWING MACHINES



STYLES

53600 A
53600 B
53600 C

14527 F
53605 B
53604 B

LIST OF PARTS

FOR

53600 A, 53600 B, 53600 C

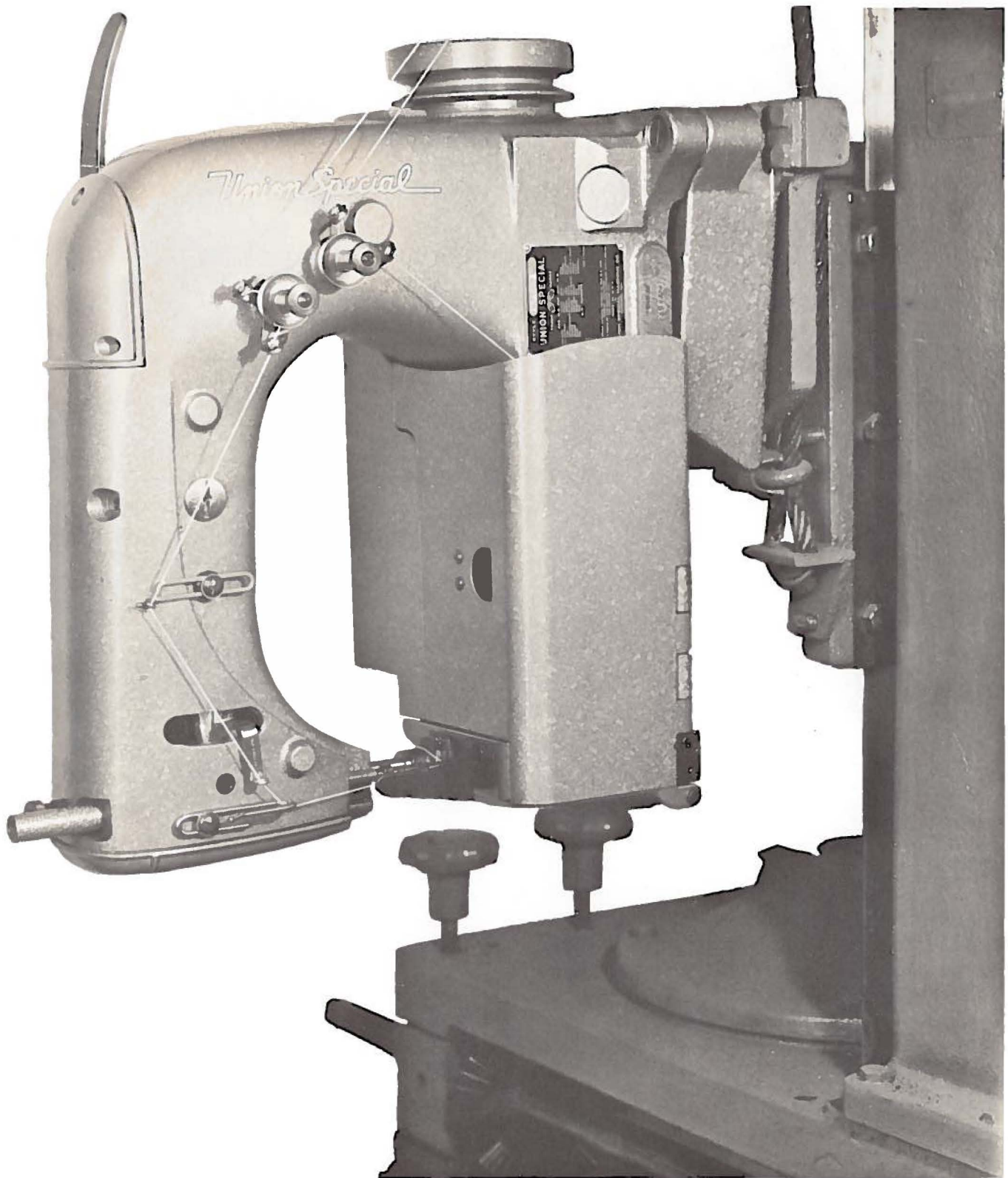
CATALOG
NO.

T105 L

Union Special MACHINE COMPANY

CHICAGO

From the library of: Superior Sewing Machine & Supply LLC



STYLE 53600 A

From the library of: Superior Sewing Machine & Supply LLC

Catalog No. T105 L

LIST OF PARTS

Styles

53600 A

53600 B

53600 C

Streamlined Flat Bed Bag Closing Machines

The parts in this catalog are furnished
at list prices for repairs only.

First Edition

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Union Special
INDUSTRIAL SEWING MACHINES
MACHINE COMPANY
CHICAGO

Printed in U. S. A.

IDENTIFICATION OF MACHINE

Each Union Special carries a Style number which is stamped in the name plate on the machine. Style numbers are classified as standard and special. Standard Style numbers have one or more letters suffixed, but never contain the letter "Z". Example: "Style 53600 A". Special Style numbers contain the letter "Z". When only minor changes are made in a standard machine, a "Z" is suffixed to the standard Style number. Example: "53600 AZ".

Styles of machine similar in construction are grouped under a class number, which contains no letters. Example: "Class 53600".

APPLICATION OF CATALOG

This catalog applies specifically to the standard styles of machines as listed herein.

It can also be applied with discretion to some special machines in Class 53600. All reference to direction, such as right and left, front and back, etc., are taken from the operator's position while standing at the machine. Operating direction of handwheel is toward the left.

STYLES OF MACHINES

53600 A Streamlined, enclosed type, single needle machine, for closing bags made from medium and heavy fabrics, high throw, 1 1/2 inch needle travel, 13/16 inch looper travel, stitch range 3 to 6 stitches per inch. Double locked stitch Type 401.

53600 B Streamlined, enclosed type, single needle machine, for closing bags made from light weight fabric, high throw, 1 1/2 inch needle travel, 13/16 inch looper travel, stitch range 4 to 8 stitches per inch. Double locked stitch Type 401.

53600 C Streamlined, enclosed type, single needle machine, for closing paper bags, with filter cord guided under presser foot, high throw, 1 1/2 inch needle travel, 13/16 inch looper travel. Stitch range 3 to 6 stitches per inch. Double locked stitch Type 401.

NEEDLES

Each Union Special needle has both a type number and a size number. The type number denotes the kind of shank, point, length, groove, finish and other details. The size number, stamped on the shank, denotes the largest diameter of blade, measured in thousandths of an inch midway between shank and eye. Collectively, type number and size number represent the complete symbol.

Standard needle for Style 53600 A is Type 144. It is a No. 2 bag, double groove, spotted, short point, nickel plated, and is available in sizes 067, 080, 090.

Standard needle for Style 53600 B is Type 143 G. It is a No. 2 bag, double groove, spotted, chromium plated, and is available in sizes 054, 067, 073, 080, 090.

Standard needle for Style 53600 C is Type 943 G. It is a No. 2 bag, round shank, spear point, chromium plated, and is available in sizes 067, 073, 080, 100.

To have needle orders promptly and accurately filled, the empty package, a sample needle, or type and size number should be given. See marks on packages. A complete order would read: "1000 Needles Type 143 G size 080".

Selection of proper needle size should be determined by the size of thread used. Thread should pass freely through needle eye in order to produce a good stitch formation.

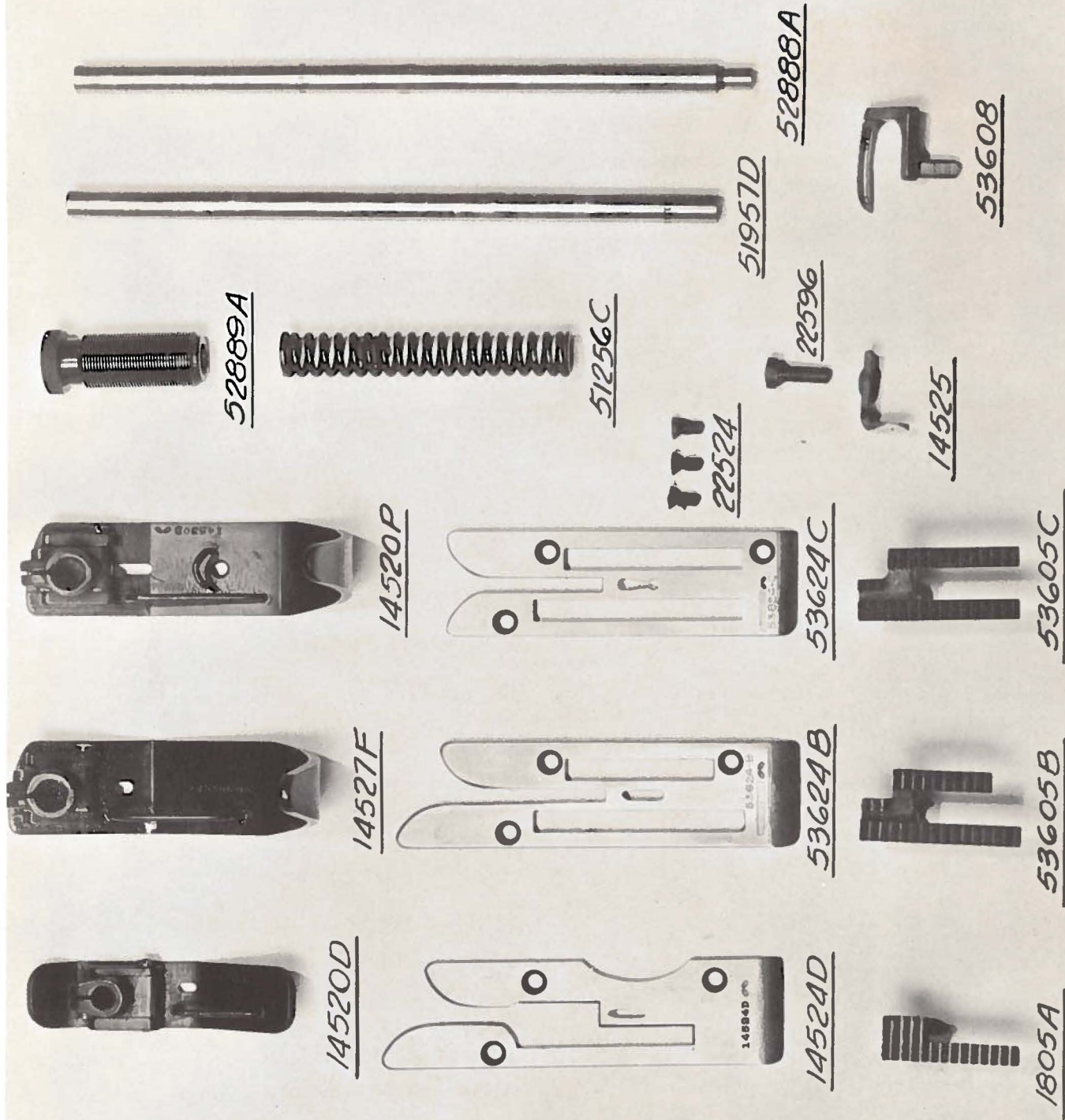
Success in the operation of this machine can be secured only with genuine Union Special needles, which are put up in packages marked "trade 'UNION SPECIAL' mark" at the top. This is your guarantee of needles of the highest quality in materials and workmanship.

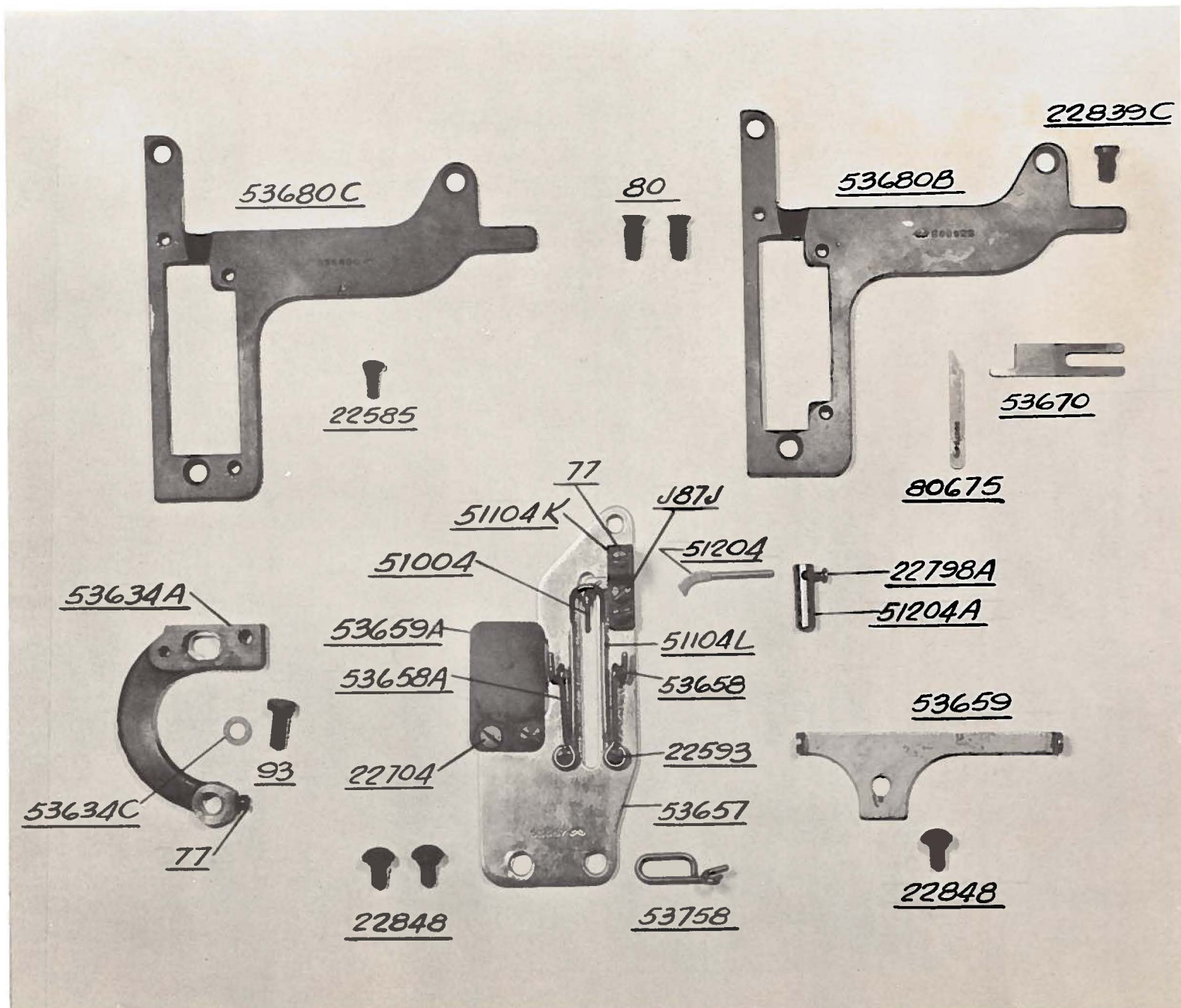
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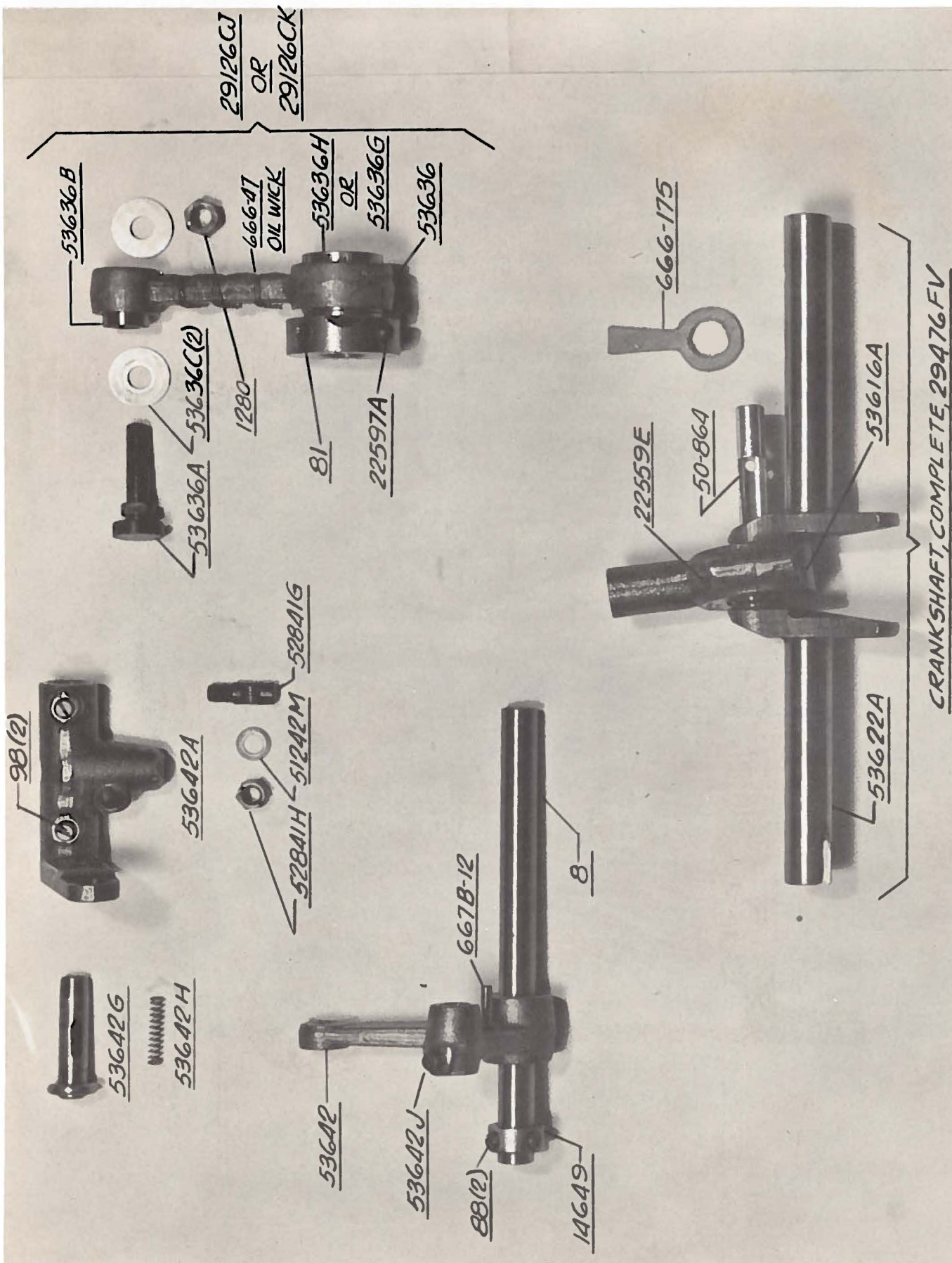
The following is a numerical list of parts used in Styles 53600 A, 53600 B, 53600 C. Quantities, part numbers and descriptions are given. Unless otherwise specified, the parts listed are for all three machines. Following the parts list are photographs of some of the major parts.

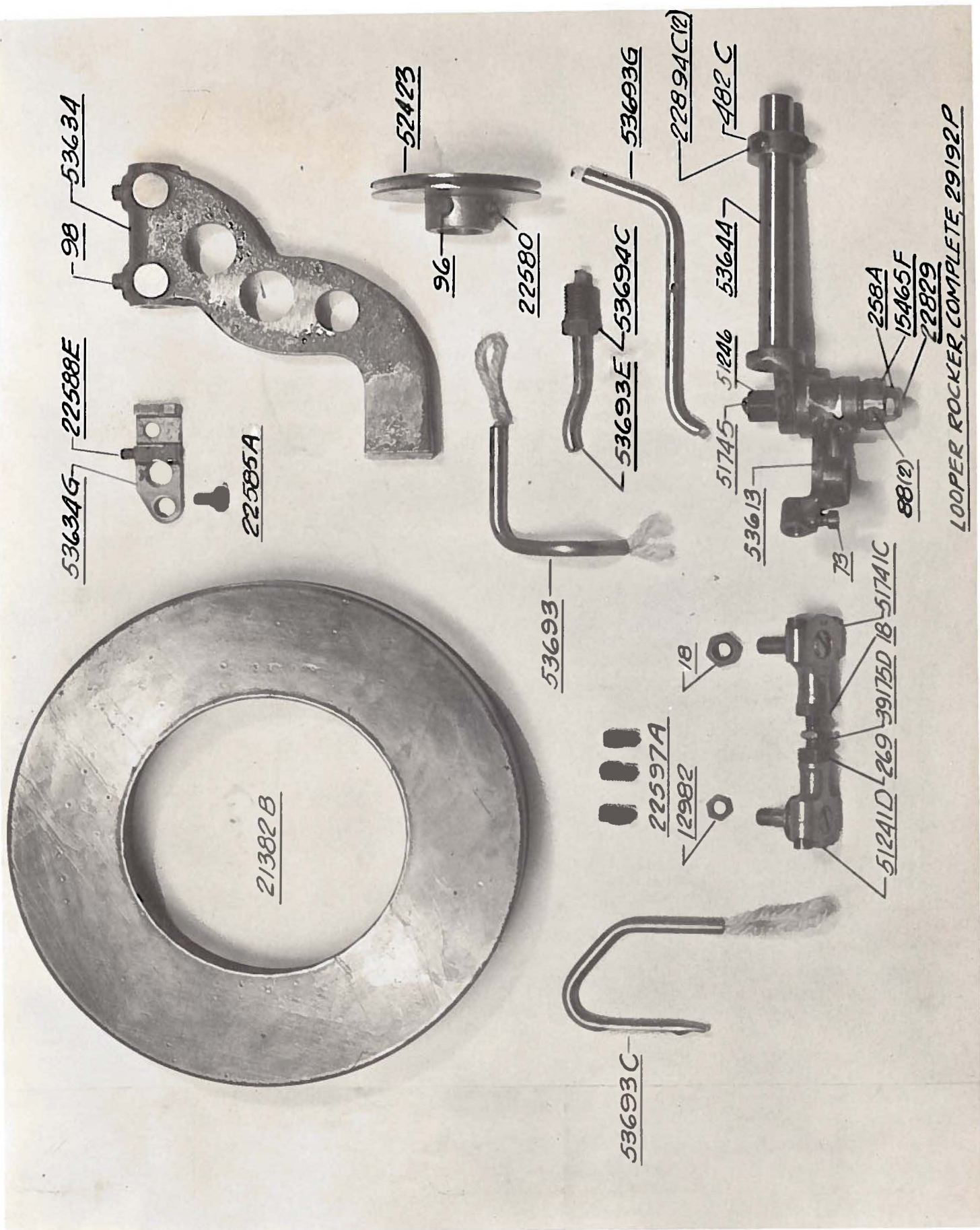
Amt.	Part No.	Description	Amt.	Part No.	Description	Amt.	Part No.	Description
1	8	Looper Drive Lever Shaft	3	666-164	Oil Wick for Right & Left Knife Lever Shaft and Right Looper Drive Lever Shaft Bushing	1	22758 C	Screw for #53783 A
4	18	Nut for #29132 V, 39175 D, 51741 C, 51241 D	1	666-165	Oil Wick for Right Looper Drive Shaft Bushing	1	22798 A	Screw for #51204
2	PI18	Pin for #666-82	1	666-170	Felt Wick for #51250 E	1	22829	Screw for #29192 P
1	20	Washer for #539, 22848	1	666-175	Oil Wick for Crankshaft	3	22839	Screw for #53694
1	50-703 Blk.	Lifter Lever Stop Pin for #53683	1	666-176	Oil Wick for Lower Looper Rock Shaft	1	22839 C	Screw for #53680 B
1	50-864 Blk.	Crankshaft Plug	1	666-178	Oil Wick	8	22848	Screw for #539, 53657, 53659, 53682 B, 53682 C
1	54	Needle Bar Link	1	667 B-12	Pin for #53642	2	22849 A	Screw for #51170 E
1	56	Needle Bar Nut	1	719	Screw for #51250 E, 51150	1	22864	Screw for #53682 H
10	CO67 D	Oil Hole Plug	2	1280	Nut for #53636 A, 53657 A	1	22889 A	Screw for #29348 D
1	CO67 H	Cork for Bed	1	1805 A	Feed Dog for Style 53600 B	2	22894 C	Adapter Screw
1	73	Screw for Looper	1	9939 AA	Feed Rocker Shaft	1	29066 S	Screw for #482 C
1	75	Screw for Stationary Knife	1	12987 A	Nut for #666-28	1	29105 AB	Needle Lever Connecting Bearing Assembly, upper
3	77	Screw for #51204 A, 51236 A	1	14520 D	Presser Foot for Style 53600 B	1	29126 CJ	Looper Drive Eccentric Assembly
1	78	Screw for #29348 D	1	14520 P	Presser Foot for Style 53600 C	1	29126 CK	Feed Driving Eccentric Assembly for Style 53600 B (eccentric No. 53636 G)
2	80	Screw for #53680 B	1	14524 D	Throat Plate for Style 53600 B (22524)	1	29132 V	Feed Driving Eccentric Assembly for Styles 53600 A, 53600 C (eccentric No. 53636 H)
2	J87 J	Screw for #51104 K	1	14525	Needle Guard (22596)	1	29192 P	Knife Lever Eccentric Assembly (18)
2	88	Screw for #53682 F	1	14527 F	Presser Foot for Style 53600 A	1	29348 D	Looper Rocker Assembly
1	93	Screw for #53634 A	3	14649	Collar for #8, 9939 AA	1	29476 FV	Needle Lever Assembly
2	95	Plug Screw	1	15430 C	Nut for Connecting Rod Left Thread	2	35731 A	Crankshaft Assembly
7	98	Screw for #53634, 53635, 53642 A, 53678	1	15430 D	Nut for Connecting Rod Right Thread	1	39175 D	Presser Bar Connecting Guide Plate (22513)
4	109	Tension Disc	1	15465 F	Cone	1	41255 B	Connecting Rod (18, 269)
1	258 A	Nut	1	20162 G	Sewing Head Adapter (22637 F, 22642)	1	43443 Q	Fork for #29132 V (22747)
1	269	Nut, left thread, for #51240 A	1	21382 B	Pulley Rim for Style 53600 C	1	51004	Nut for #22747 A
1	402	Stud for #53783 A	1	21382 G-26	Pulley Rim (22569)	1	51054	Auxiliary Cast-off Link Pin
1	482 C	Collar for #53644	4	22513	Screw for #35731 A	1	51104 K	Auxiliary Cast-off Support (J87 J)
1	539	Frame Needle Thread Eyelet (22848)	3	22524	Screw for #53624 B	1	51104 L	Cast-off Wire (22593)
4	605 A	Screw for #53694 A	2	22528	Screw for #29348 D	1	51115	Needle Lever
1	652 D-8	Washer for #22747 A	5	22539 L	Plug Screw	1	51134 P	Lubricating Felt
1	660-212	Oil Seal Ring	2	22541	Screw for #53682 G	1	51134 R	Felt Guard
1	666-28	Oil Cup for #51250 E (12987 A)	3	22541 A	Screw for #52882 AD	1	51142	Looper Avoid Eccentric
1	666-29	Oil Wick for #666-28	1	22557 B	Screw for #53783 L	1	51142 A	Feed Lift Eccentric
1	666-47	Oil Wick	2	22560 B	Screw for #53783 C	1	51145	Feed Lift Eccentric Link
2	666-82	Felt for #51145, 51145 C	3	22569	Screw for #21382 G-26	1	51145 C	Looper Avoid Eccentric Link
2	666-120	Oil Wick for Upper Looper Rocker Shaft Bushing & Right Looper Drive Lever Shaft Bushing	1	22569 B	Screw for #53690	1	51147	Crankshaft Collar
5	666-148	Oil Tube Fitting	10	22571 D	Plug Screw	1	51150	Needle Lever Thrust Collar
1	666-151	Oil Wick for Lower Crankshaft Bushing	1	22585	Screw for #53657	1	51158 E	Needle Lever Thread Eyelet (22747 A)
1	666-152	Oil Wick for Upper Crankshaft Bushing	2	22585 A	Screw for #53634 G, 53670	1	51170 E	Thread Guide (20, 22848)
1	666-157	Main Oil Wick 6 11/16 inches long	1	22588 E	Adjusting Screw for Feed Dog	1	51190 D	Gasket for #53690
2	666-158	Main Oil Wick 1 15/16 inches long	2	22593	Screw for #51104 L	2	51192 B	Tension Post Ferule
1	666-159	Main Oil Wick 3 31/32 inches long	1	22596	Screw for #14525	2	51192 G	Tension Eyelet
1	666-160	Oil Wick for Upper Main Shaft Bushing	2	22637 F	Screw for #20162 G	1	51204	Cast-off Wire (22798 A)
1	666-162	Main Oil Wick 1 3/4 inches long	1	22642	Screw for #53659 A			
3	666-163	Oil Wick for Upper and Lower Feed Rocker Shaft, Lower Looper Rocker Shaft, Lower Main Shaft Bushing	2	22704	Screw for #51243 C			
			2	22729	Screw for #41255 B			
			1	22747	Screw for #51158 E			
			1	22747 A				

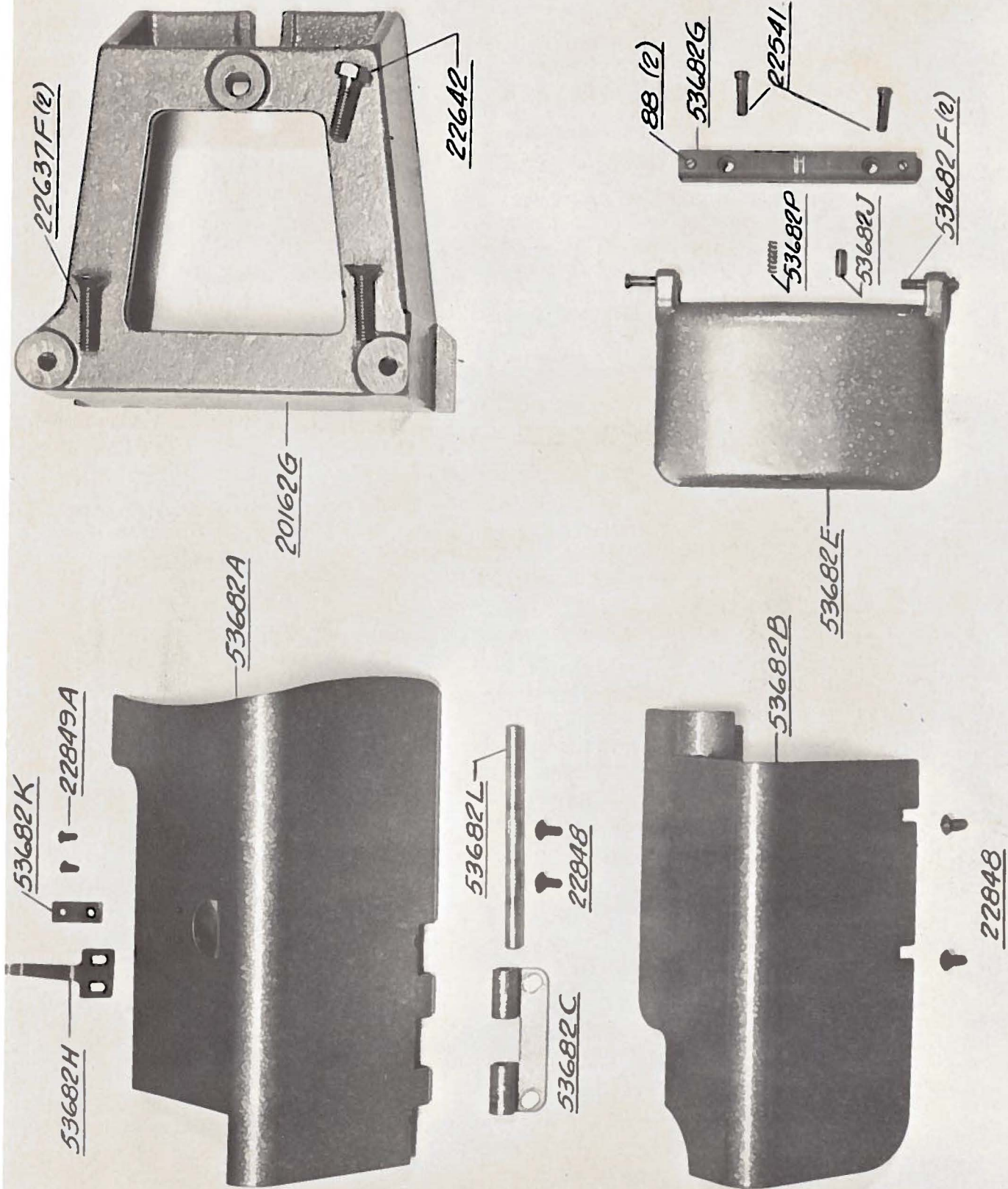
Amt.	Part No.	Description	Amt.	Part No.	Description	Amt.	Part No.	Description
1	51204 A	Cast-off Wire Support (77)	2	53636 C	Thrust Washer	1	53693 G	Oil Tube for Looper Drive Eccentric
1	51216	Needle Lever Connecting Rod Tube	1	53636 G	Eccentric for Style 53600 B	3	53693 H	Oil Seal Washer
2	51236 A	Pin for #51145 (77)	1	53636 H	Eccentric for Styles 53600 A, 53600 C	1	53694	Oil Reservoir (22839)
1	51241 D	Looper Connecting Rod Ball Joint, left	1	53642	Looper Drive Lever	1	53694 A	Oil Reservoir Cover (605 A)
1	51242 M	Washer for #52841 G	1	53642 A	Looper Drive Lever Rocker (98)	1	53694 B	Oil Reservoir Cover Gasket
1	51243 B	Needle Lever Ball Stud	1	53642 G	Looper Drive Plunger	2	53694 C	Oil Tube Coupling
2	51243 C	Fork (22729)	1	53642 H	Plunger Spring	2	53694 F	Gasket for #53694
1	51243 S	Eccentric Bearing	1	53642 J	Looper Drive Lever Lock Plunger Stud	1	53694 G	Oil Reservoir Wick
1	51244 B	Looper Rocker Shaft Arm	1	53643	Looper Drive Eccentric	1	53694 H	Elbow for #53694
1	51246	Nut for #29192 P	1	53644	Looper Rocker Shaft	1	53758	Thread Eyelet
1	51250 C	Nut	1	53657	Cast-off Support Plate (22585, 22848)	1	53783 A	Presser Foot Lifter Lever Link (22758 C)
1	51250 E	Needle Lever Stud	1	53657 A	Cast-off Plate Support Stud (258 A)	1	53783 C	Presser Bar Connection & Guide (22560 B)
1	51254 H	Needle Bar Connection	1	53658	Cast-off Plate Eyelet, upper	1	53783 L	Presser Foot Lifter Lever Bell Crank (22557 B)
1	51256 C	Presser Spring	1	53658 A	Cast-off Plate Eyelet, lower	1	53783 M	Presser Foot Lifter Lever Connecting Rod
1	51282 Y	Head Cover (22569 B)	1	53659	Thread Eyelet (22848)	1	53783 N	Presser Foot Lifter Lever, Internal (22537)
1	51282 Z	Gasket for #51282 Y	1	53659 A	Thread Guard (22704)	1	61351 C	Washer for #53678 C
2	51292	Tension Post	1	53670	Knife, upper (22585 A)	1	80675	Knife Stationary (22585 C)
2	51292 C	Tension Nut	1	53678	Knife Lever (98)			
1	51292 F-2	Tension Spring (looper thread)	1	53678 A	Knife Arm Eccentric Connection			
1	51292 F-8	Tension Spring (needle thread)	1	53678 B	Knife Arm Eccentric			
1	51741 C	Looper Connecting Rod Ball Joint, right (18)	1	53678 C	Knife Lever Spring			
1	51745	Cone Stud	1	53678 E	Ball Stud			
1	51957 D	Presser Bar for Styles 53600 A, 53600 C	1	53678 F	Knife Arm Shaft			
1	52423	Take-up	1	53678 N	Washer for #22585 A			
1	52841 G	Stud for #53642 A	1	53680 B	Throat Plate Support (80, 22839 C)			
1	52841 H	Nut for #52841 G	1	53680 C	Throat Plate Support for Style 53600 C			
1	52882 N	Chamber Cover (22541 A)	1	53682 A	Cloth Plate Cover, right			
1	52882 P	Gasket for #52882 N	1	53682 B	Cloth Plate Cover, left (22848)			
1	52883 S	Spring for #53783 L	1	53682 C	Hinge for Cloth Plate Cover, right (22848)			
1	52888 A	Presser Bar for Style 53600 B	1	53682 E	End Cover, bottom			
1	52889 A	Presser Spring Regulator	2	53682 F	End Cover Hinge Pin (88)			
1	53605 B	Feed Dog for Style 53600 A (22596)	1	53682 G	End Cover Hinge Pin Bar (22541)			
1	53605 C	Feed Dog for Style 53600 C (22596)	1	53682 H	Cloth Plate Cover Spring (22849 A)			
1	53608	Looper	1	53682 J	End Cover Latch Pin			
1	53613	Looper Rocker	1	53682 K	Cloth Plate Cover Spring Clamp Plate			
1	53616	Needle Lever Connecting Rod Bearing	1	53682 L	Cloth Plate Cover Hinge Pin, right			
1	53616 A	Needle Lever Connecting Rod Bearing, lower	1	53682 N	Cloth Plate Cover Spring Pin			
1	53617	Needle Bar	1	53682 P	End Cover Latch Pin Spring			
1	53621	Pulley Hub	1	53683	Presser Foot Lifter			
1	53622	Main Shaft	1	53693	Oil Tube for Main Oil Wick			
1	53622 A	Crankshaft	1	53693 A	Oil Tube for Looper Connecting Rod Ball Joint, left			
1	53624 B	Throat Plate for Style 53600 A (22524)	1	53693 B	Oil Tube for Looper Avoid Eccentric			
1	53624 C	Throat Plate for Style 53600 C (22524)	1	53693 C	Oil Tube for Feed Eccentric Connecting Rod			
1	53634	Feed Bar (98)	1	53693 E	Oil Tube for Crankshaft			
1	53634 A	Feed Bar Bracket (93)	1	53693 F	Oil Tube for Knife Eccentric			
1	53634 B	Feed Bar Shaft						
1	53634 C	Washer for #53634 A						
1	53634 G	Feed Dog Holder (22585 A)						
1	53635	Feed Rocker (98)						
1	53636	Connecting Rod						
1	53636 A	Feed Rocker Stud						
1	53636 B	Bushing						













Union Special®

INDUSTRIAL SEWING MACHINES

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